## USER MANUAL

# HYBRID INVERTER 3.6KW/4.2KW/6.2KW

VERSION: 1.0

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#### 1 ABOUT THIS MANUAL

#### 1.1 Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

#### 1.2 Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

#### **2 SAFETY INSTRUCTIONS**



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. One piece of 150A fuse is provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

#### 3 INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

#### 3.1 Features

- Pure sine wave inverter
- □ Configurable input voltage range for home appliances and personal computers via LCD setting
- □ Configurable battery charging current based on applications via LCD setting

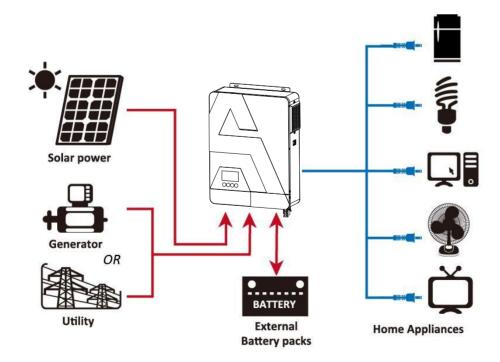
- △ Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Cold start function

#### 3.2 Basic System Architecture

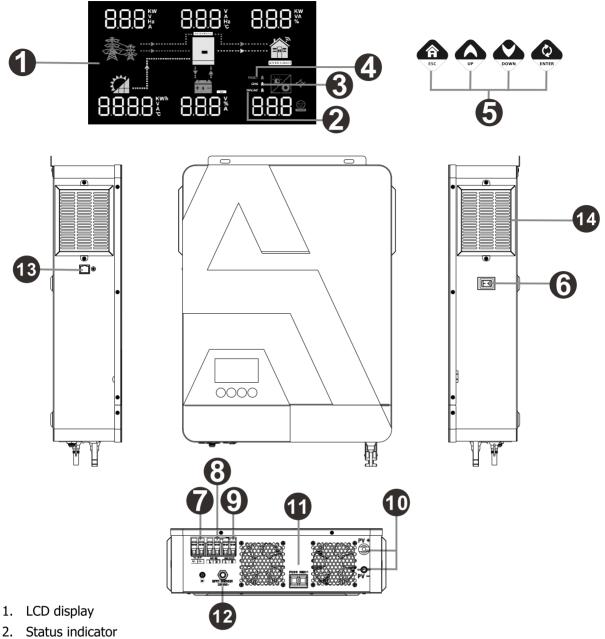
The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- □ Generator or Utility.

Consult with your system integrator for other possible system architectures depending on your requirements. This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.



#### Product Overview 3.3



- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. 12V DC output
- 8. AC input
- 9. AC output
- 10. PV input
- 11. Battery input
- 12. Circuit breaker
- 13. RS-232 communication port/WiFi-port
- 14. Anti dust kit(Optional)

#### 4 INSTALLATION

#### 4.1 Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- ☐ The unit x 1
- □ User manual x 1
- □ DC Fuse x 1
- ☑ Ring terminal x 1

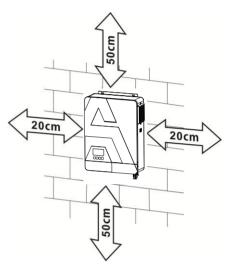
#### 4.2 Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

#### 4.3 Mounting the Unit

Consider the following points before selecting where to install:

- # Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- $\mbox{\ensuremath{\mathfrak{H}}}$  The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- \( \mathbb{H} \) The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.





#### SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.

#### 4.4 Battery Connection

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

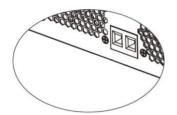
#### **Recommended battery cable size:**

Model	Wire Size	Cable (mm²)	Torque value (max)
3.6KW/4.2KW/6.2KW	1 x 2AWG	25	2 Nm

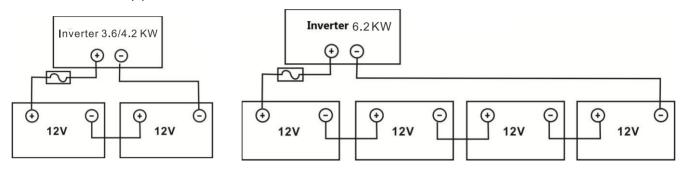
Please follow below steps to implement battery connection:

- 1. Remove insulation sleeve 18 mm for positive and negative conductors.
- 2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.

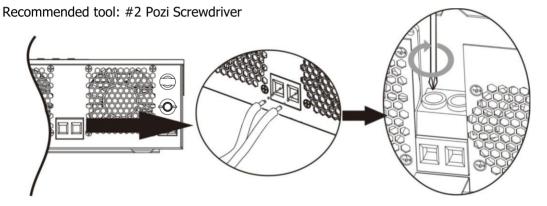




3. Connect all battery packs as below chart.



4. Insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals.





#### **WARNING: Shock Hazard**

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

#### 4.5 AC Input/Output Connection

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 32A for 3.6KW/4.2KW and 50A for 6.2KW.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

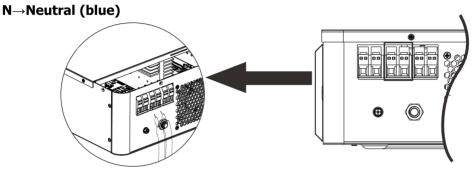
#### Suggested cable requirement for AC wires

Model	Gauge	Cable (mm²)	Torque Value
3.6KW/4.2KW	12 AWG	4	1.2 Nm
6.2KW	10 AWG	6	1.2 Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws.

#### L→LINE (brown or black)



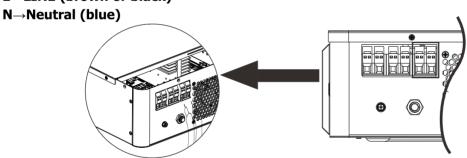
 $\triangle$ 

#### **WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

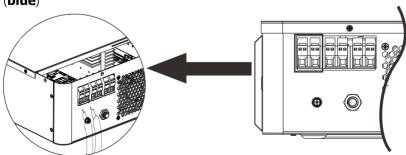
#### **L**→**LINE** (brown or black)



- 5. Make sure the wires are securely connected.
- 6. Then, insert DC output wires according to polarities indicated on terminal block and tighten terminal screws. (Optional)

#### **L**→**LINE** (brown or black)

#### $N \rightarrow Neutral (blue)$



**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

#### 4.6 PV Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm <sup>2</sup> )	Torque value (max)
3.6KW/4.2KW/6.2KW	1 x 12AWG	4	1.2 Nm

#### **PV Module Selection:**

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	3.6KW 4.2KW 6.2KW		
Max. PV Array Open Circuit Voltage	500Vdc		
PV Array MPPT Voltage Range	90Vdc~450Vdc		

Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec.	SOLAR INPUT	Oll of social	Total input
(reference) - 250Wp	(Min in serial: 6 pcs, max. in serial: 13 pcs)	Q'ty of panels	power
- Vmp: 30.1Vdc	6 pcs in serial	6 pcs	1500W
- Imp: 8.3A	8 pcs in serial	8 pcs	2000W
- Voc: 37.7Vdc	12 pcs in serial	12 pcs	3000W
- Isc: 8.4A	13 pcs in serial	13 pcs	3250W
- Cells: 60	8 pieces in serial and 2 sets in parallel	16 pcs	4000W
	10 pieces in serial and 2 sets in parallel	20 pcs	5000W
	10 pieces in serial and 2 sets in parallel	20 pcs	6200W
	12 pieces in serial and 2 sets in parallel	24 pcs	6500W

#### **PV Module Wire Connection**

Step 1: Check the input voltage of PV array modules. The acceptable input voltage of the inverter is 120VDC - 500VDC. Please make sure that the maximum current load of each PV input connector is 10A.



CAUTION: Exceeding the maximum input voltage can destroy the unit!! Check the system before wire connection.

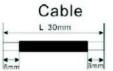
#### Step 2: Disconnect the DC circuit breaker.

Step 3: Assemble provided PV connectors with PV modules by the following below steps. Components for PV connectors and Tools:

Female connector housing	Male terminal	
Female terminal	 Crimping tool and spanner	6 5
Male connector housing		

#### Cable preparation and connector assembly process:

Strip one cable 8 mm on both end sides and be careful NOT to nick conductors.



Insert striped cable into female terminal and crimp female terminal as shown below charts.



Insert assembled cable into female connector housing as shown below charts.



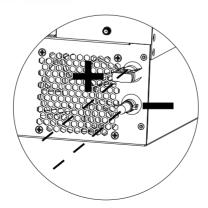
Insert striped cable into male terminal and crimp male terminal as shown below charts.



Insert assembled cable into male connector housing as shown below charts.



Then, use spanner to screw pressure dome tightly to female connector and male connector as shown below. Step 4: Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



#### 4.7 Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.

#### 4.8 Communication Connection

#### 1. Wi-Fi cloud communication (option):

Please use supplied communication cable to connect to inverter and Wi-Fi module. Download APP and installed from APP store, and Refer to "Wi-Fi Plug Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

#### 2. GPRS cloud communication (option):

Please use supplied communication cable to connect to inverter and GPRS module, and then applied external power to GPRS module. Download APP and installed from APP store, and Refer to "GPRS RTU Quick Installation Guideline" to set up network and registering. The inverter status would be shown by mobile phone APP or webpage of computer.

## RGB Light (option)

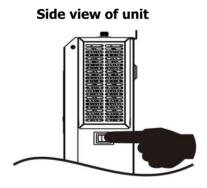
1 Battery Mode:red Light

2 Utility Mode:blue Light

③ PV Mode:purple Light

#### 5 OPERATION

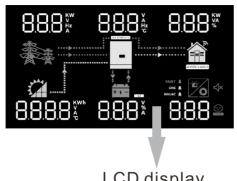
#### 5.1 Power ON/OFF

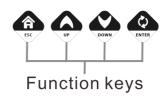


Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

#### 5.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.





LCD display

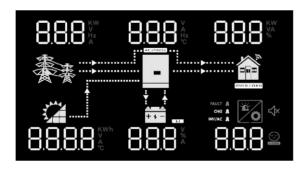
#### **LED Indicator**

LED Indicator			Messages
10.007.00 A	Green	Solid On	Output is powered by utility in Line mode.
INV/AC 🛔	Green	Flashing	Output is powered by battery or PV in battery mode.
cuc •	Croon	Solid On	Battery is fully charged.
сне 💂	Green	Flashing	Battery is charging.
FALLET A	Red	Solid On	Fault occurs in the inverter.
FAULT 🖺		Flashing	Warning condition occurs in the inverter.

## **Function Keys**

Function Key	Description	
ESC	To exit setting mode	
UP	To go to previous selection	
DOWN	To go to next selection	
ENTER	To confirm the selection in setting mode or enter setting mode	

## 5.3 LCD Display Icons



Icon	Function description				
Input Source Info	Input Source Information				
**	Indicates the AC input.				
	Indicates the PV input				
Indicate input voltage, input frequency, PV voltage, charger current charging for 3.6KW models), charger power, battery voltage.					

Configuration Pro	Configuration Program and Fault Information				
8.8.8	Indicates the setting programs.				
	Indicates the warning and fault codes.				
8.8.8	Warning: <b>B.B.</b> aflashing with warning code.				
	Fault: <b>8.8</b> Fault: <b>8.8</b> Fault: B.8 Fault:				
Output Informati					
8.8.8 💥	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.				
Battery Informat	ion				
+ 3 > -					
Load Information					
OVERLOAD	Indicates overload.				
Mode Operation 1	Information				
**	Indicates unit connects to the mains.				
	Indicates unit connects to the PV panel.				
AC BYPASS	Indicates load is supplied by utility power.				
	Indicates the utility charger circuit is working.				
_	Indicates the DC/AC inverter circuit is working.				
Mute Operation					
r∜x	Indicates unit alarm is disabled.				

## 5.4 LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

#### **Setting Programs:**

Program	Description	Selectable option	
00	Exit setting mode	Escape (default)	One-button restore setting options
		nn <u> </u>	
	Output source priority:  10 To configure load power source priority	Utility first	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01		Solar first (default)	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, utility will supply power to the loads at the same time.  Battery provides power to the loads only when any one condition happens:  - Solar energy and utility is not available.  - Solar energy is not sufficient and utility is not available.
		SBU priority	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time.  Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility	10A 10^	02 <u>20^</u>
02	chargers. (Max. charging current = utility charging current + solar charging current)	O2 <u>30^</u>	40A 02 <u>40^</u>

		50A 02 <u>50 ^</u>	60A (default)
02		70A 02 <u>70 ^</u>	02 80 ^
02		O2 <u>90^</u>	100A 100 ^ 02 110 ^
		120A 02 120^	130A(for 4.2kw) 140A(for 4.2kw) 02 130^
03	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
05	Ac input voltage range	03 <u>UPS</u>	If selected, acceptable AC input voltage range will be within 170-280VAC.
		AGM (default)	Flooded FLA_
05	Battery type	User-Defined USE USE	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		User-Defined	When the solar energy exists,Set this item to LIB, and the lithiumbattery will be activated for 3 second.
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable
09	Output frequency	50Hz (default)	60Hz 09 <u>60 нг</u>
10	Output voltage	10 220v	230V (default) 10 230°
		240V 10 240°	
	Maximum utility charging current	11 <u>28</u>	10A 
11	Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging	20A LI_20R	30A (default)

	current from program 02 for utility charger.	40A 	50A    50R
		60A	70A 80A
		90A 	100A 
		Available options in 3.68	XW4.2KW model: 21.5V 22.0V
		15 510	12 <u>215°</u> 12 <u>220°</u>
		22.5V	23.0V (default) 23.5V
		12_255_	12 <u>290</u> 12 <u>295</u>
		24.0V	24.5V
		15 <u>540,</u>	12_245
		25.0V	25.5V
12	Setting voltage point back to utility source when	12 <u>250°</u>	12 <u>255</u>
12	selecting "SBU priority" or "Solar first" in program 01.	Available options in 6.2	
		42V	43V 44V BATT
		12 "42"	
		45V	46V (default) 47V
		1245_	12 <u>44</u> 12 <u>841</u>
		48V	49V
		12 <u>48</u>	12 <u>49'</u>
		50V	51V
		12 <u>50'</u>	12 <u>5 r</u>
13	Setting voltage point back	Available options in 3.61	KW/4.2KW model:

Battery fully charged	24V
13_FUL_	13 <u>240,</u>
24.5V	25V
13_245	13 <u>250°</u>
25.5V	26V
13 <u>255°</u>	13 <u>260</u> ,
26.5V	27V (default)
13 <u>255°</u>	13 <u>2°70°</u>
27.5V	28V
13_25,	13 <u>280°</u>
28.5V	29V
13_2 <u>85</u>	13 <u>290°</u>
Available options in 6.2K	
Battery fully charged	48V
13 <u>FÜL</u>	13 <u>480°</u>
49V	50V
13_ <u>490°</u>	13 <u>500°</u>
51V	52V
13_5" <u>[0</u>	13 <u>520°</u>
53V	54V (default)
13 <u>530</u>	13 <u>540°</u>
	24.5V  13 24.5V  25.5V  26.5V  27.5V  13 26.5V  28.5V  Available options in 6.2K  Battery fully charged  13 FUIL  49V  13 SATT  49V  13 SATT  49V  13 SATT  53V

		55V 56V	/
		13_ <u>550</u> v_ 13	3 <u>56.0°</u>
		57V 58V	1
		13 <u>5 10 </u>	} <u>580°</u>
		If this inverter/charger is work charger source can be progra	ring in Line, Standby or Fault mode, ammed as below:
		Solar first 15	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
16	Charger source priority: To configure charger source priority	Solar and Utility (default)	Solar energy and utility will charge battery at the same time.
		Only Solar 15 050	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default)	Alarm off 18 60F
19	Auto return to default display screen	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default)	Backlight off 20 LOF

22	Beeps while primary source is interrupted	Alarm on (default)	Alarm off ROF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable
25	Record Fault code	Record enable (default)	Record disable
26	Bulk charging voltage (C.V voltage)	up. Setting range is from 25.0	BATT V
27	Floating charging voltage	up. Setting range is from 25.0	27.0V  ATT  V  Description  Togram 5, this program can be set  V to 31.5V for 3.6KW/4.2KW model model. Increment of each click is 0.1V.
29	Low DC cut-off voltage	3.6KW/4.2KW default setting:	

		If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 24.0V for 3.6KW/4.2KW model		
		and 40.0V to 48.0V for 6.2KW model. Increment of each click is		
		0.1V. Low DC cut-off voltage will be fixed to setting value no matter		
		what percentage of load is connected.		
		Battery equalization	Battery equalization disable (default)	
30	Battery equalization	30 EEU	30 <u>Eas</u>	
	,	If "Flooded" or "User-Defi	ned" is selected in program 05, this	
		program can be set up.		
		3.6KW/4.2KW default set	ting: 29.2V	
		En 3   5	BATT N	
		<u> </u>	<u> 3.c*</u>	
		6.2KW default setting: 58	.4V	
31	Battery equalization voltage	— . B		
		<u></u>	<u>5.9°</u>	
		Setting range is from 25.0	V to 31.5V for 3.6KW/4.2KW model and	
		48.0V to 61.0V for 6.2KW	model. Increment of each click is 0.1V.	
		60min (default)	Setting range is from 5min to 900min.	
33	Battery equalized time	33 EU	Increment of each click is 5min.	
		00		
		120min (default)	Setting range is from 5min to 900 min.	
34	Battery equalized timeout	34 120	Increment of each click is 5 min.	
		30days (default)	Setting range is from 0 to 90 days.	
35	Equalization interval	135 304	Increment of each click is 1 day	
		Enable	Disable (default)	
	Equalization activated	138 9FN	36 845	
36			enabled in program 30, this program can elected in this program, it's to activate	
30	immediately	battery equalization imme	diately and LCD main page will shows	
		"E9". If "Disable" is selec	cted, it will cancel equalization function	
		until next activated equaliz	zation time arrives based on program 35	
		setting. At this time, "EC	] <sup>]</sup> " will not be shown in LCD main page.	
		Off grid (default)	Inverter operates only in off-grid	
		<u> </u>	mode. Solar energy provides power to	
		コ	the loads as first priority and charging	
37	GRID-tie operation		second	
3/	GRID-tie operation	Hybrid	Inverter operates hybrid mode. Solar	
		וווי רָבַּן	energy provides power to the loads as	
		ן יי ה	first priority and charging second	
			Excess energy feed to grid.	

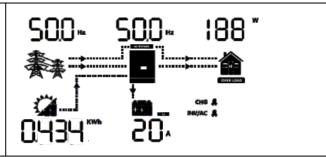
38	GRID-tie current	10A 38 <u>  0</u> ^	Increment of each click is 2A.
39	Led pattern light	Led pattern off  39 LOF	Led pattern on(default)  39

## 5.5 Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

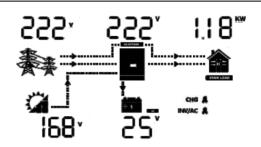
Selectable information	LCD display
Charged state, and the	power is less than 1kw
Input voltage=222V, PV voltage=168V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(Flashing), Inv/ac(bright)	222 188 * 168 25
Input voltage=223V, PV current=2.3A, Battery current=20A, Output voltage=224V, Load in VA=188VA, Chg(Flashing), Inv/ac(bright)	53, 50, see ‡
Input voltage=223V, Pv ntc temperture=71.0°C, Battery voltage=25V, Inv ntc temperture=35.0°C, Load percentage=12%, Chg(Flashing), Inv/ac(bright)	223 350 12*  CHG #  NOW, AC #  100 25

Input frequency=50.0Hz, PV power=0.434KWh, Battery current=20A, Output frequency=50.0Hz, Load in watt=188W, Chg(Flashing), Inv/ac(bright)

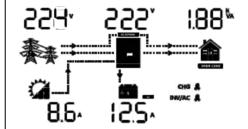


#### Charged state, and the power is greater than 1kw

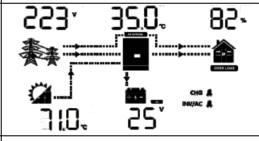
Input voltage=222V, PV voltage=168V, Battery voltage=25V, Output voltage=222V, Load in Watt=1.18KW, Chg(Flashing), Inv/ac(bright)



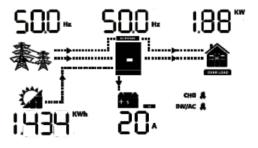
Input voltage=224V, PV current=8.6A, Battery current=12.5A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)



Input voltage=223V,
Pv ntc temperture=71.0°C,
Battery voltage=25V,
Inv ntc temperture=35.0°C,
Load percentage=82%,
Chg(Flashing), Inv/ac(bright)



Input frequency=50.0Hz, PV power=1.434KWh, Battery current=20A, Output frequency=50.0Hz, Load in watt=1.88KW, Chg(Flashing), Inv/ac(bright)



Discharged state, and th	ne power is less than 1kw
Input voltage=0V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(turn off), Inv/ac(Flashing)	O' 222' 188"
Input voltage=0V, PV current=0A, Battery current=12.5A, Output voltage=222V, Load in VA=188VA, Chg(turn off), Inv/ac(Flashing)	0, 152, 188, 188, 188, 188, 188, 188, 188, 18
Input voltage=0V, Pv ntc temperture=60.0°C, Battery voltage=24V, Inv ntc temperture=36.0°C, Load percentage=13%, Chg(turn off), Inv/ac(Flashing)	0° 36.0° 13° 
Input frequency=0Hz, PV power=0KWh, Battery current=12A, Output frequency=50.0Hz, Load in watt=188W, Chg(turn off), Inv/ac(Flashing)	0.000 kovh 15*

Discharged state and the new rise are startle as Alive		
Discharged state, and the	e power is greater than 1kw	
Input voltage=0V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=1.88KW, Chg(turn off), Inv/ac(Flashing)	0° 222° 1,88°	
Input voltage=0V, PV current=0A, Battery current=111A, Output voltage=222V, Load in VA=1.88KVA, Chg(turn off), Inv/ac(Flashing)	O* 222' 188**  CHG # INN/AC #	
Input voltage=0V,  Pv ntc temperture=68.0°C,  Battery voltage=24V,  Inv ntc temperture=30.0°C,  Load percentage=81%,  Chg(turn off), Inv/ac(Flashing)	0° 300° 81° 	
Input frequency=0Hz, PV power=0KWh, Battery current=111A, Output frequency=50.0Hz, Load in watt=1.21KW, Chg(turn off), Inv/ac(Flashing)	O.000 Kovh	
Main CPU version checking	Main CPU version 21 05	

## 5.6 Operating Mode Description

Operation mode	Selectable information	L	_CD display	
	Input voltage=222V, PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)	510, 555,	0° 	СНЯ Д. ПИУЛС Д
Stanby mode	Input voltage=223V, PV voltage=0V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing), Inv/ac(bright)	223°	0° <b>1</b> 25°	СНО Д ВМ/ЛС Д
·	Input voltage=0V, PV voltage=210V, Battery voltage=25V, Output voltage=0V, Load in Watt=0W, Chg(Flashing)	510, 0,	0°	CHG &
	Input voltage=224V, PV current=8.6A, Battery current=12.5A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	224, ***********************************	222° 	CHE 4
Line mode	Input voltage=224V, PV voltage=0V, Battery voltage=25V, Output voltage=222V, Load in Watt=188W, Chg(Flashing), Inv/ac(bright)	0° €€	222° 	188 W WHITEST CHG & INV/AC &
Grid-Tie Operation	Input voltage=224V, PV current=8.6A, Battery current=12.5A, Output voltage=222V, Load in VA=1.88KVA, Chg(Flashing), Inv/ac(bright)	224° 8.6^ When working will be flash 38		#88% e mode,the

Operation mode	Selectable information	LCD display
Dattamumada	Input voltage=0V, PV voltage=180V, Battery voltage=25V, Output voltage=230V, Load in Watt=388W, Inv/ac(Flashing)	0° 230° 388° ************************************
Battery mode	Input voltage=0V, PV voltage=180V, Battery voltage=25V, Output voltage=230V, Load in Watt=388W, Chg(Flashing), Inv/ac(Flashing)	0° 230° 388° **

#### 5.7 Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

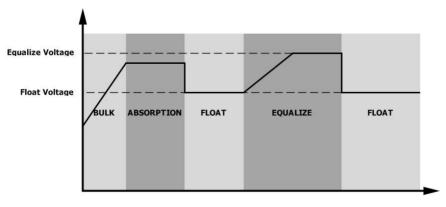
#### **♯ How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 35.
- 2. Active equalization immediately in program 36.

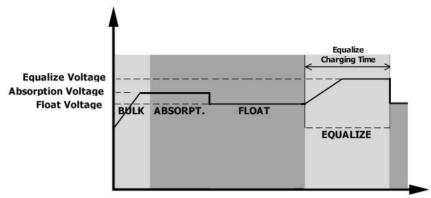
#### **₩ When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

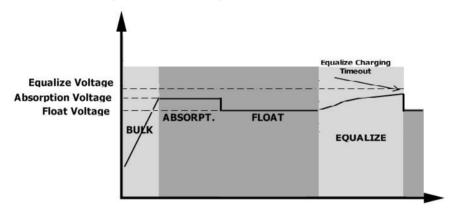


#### **★ Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



#### 5.8 Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	☐ I ERROR
02	Over temperature	02 ERROR
03	Battery voltage is too high	03 ERROR
04	Battery voltage is too low	OH ERROR
05	Output short circuited or over temperature is detected by internal converter components.	OS error
06	Output voltage is too high.	06 ERROR
07	Overload time out	ERROR
08	Bus voltage is too high	08 error
09	Bus soft start failed	09 ERROR
51	Over current or surge	5 I ERROR

52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 <sub>error</sub>
55	Over DC voltage in AC output	55 ERROR
57	Current sensor failed	57 <sub>error</sub>
58	Output voltage is too low	58 <sub>error</sub>
59	PV voltage is over limitation	59 <sub>error</sub>

## 5.9 Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	03 <del>a</del>
04	Low battery	Beep once every second	04@
07	Overload	Beep once every 0.5 second	07®
10	Output power derating	Beep twice every 3 seconds	ID®
15	PV energy is low.	Beep twice every 3 seconds	 ®
<i>E9</i>	Battery equalization	None	E9®
62	Battery is not connected	None	65 <sub>®</sub>

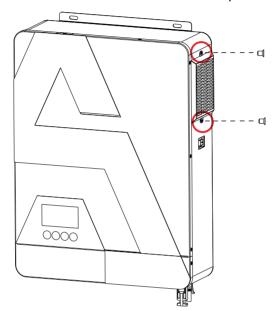
#### 6 CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

#### 6.1 Overview

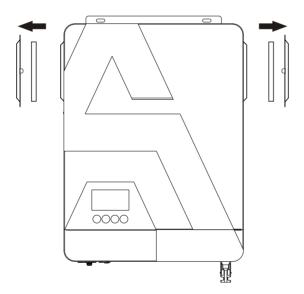
Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

#### 6.2 Clearance and Maintenance

**Step 1:** Please loosen the screw in counterclockwise direction on the top of the inverter.



Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.



**Step 3:** Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

**NOTICE:** The anti-dust kit should be cleaned from dust every one month.

## **SPECIFICATIONS**

Table 1 Line Mode Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Input Voltage Waveform	S	inusoidal (utility or gene	erator)
Nominal Input Voltage		230Vac	
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)		
Low Loss Return Voltage		180Vac±7V (UPS); 100Vac±7V (Applianc	
High Loss Voltage		280Vac±7V	
High Loss Return Voltage		270Vac±7V	
Max AC Input Voltage		300Vac	
Nominal Input Frequency		50Hz / 60Hz (Auto detec	ction)
Low Loss Frequency		40±1Hz	
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Circuit Breaker		
Efficiency (Line Mode)	>95% ( Rated R load, battery full charged )		
Transfer Time		10ms typical (UPS), 20ms typical (Appliance	
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Output Power  Rated Power  50% Power  90V 170V 280V Input Voltage		

Table 2 Inverter Mode Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Rated Output Power	3.6KW	4.2KW	6.2KW
Output Voltage Waveform		Pure Sine Wa	ave
Output Voltage Regulation		230Vac±5%	/o
Output Frequency		50Hz	
Peak Efficiency		93%	
Overload Protection	3s@≥	:150% load; 5s@101	.%~150% load
Surge Capacity	2* rated power for 5 seconds		
Nominal DC Input Voltage	24Vdc		48Vdc
Cold Start Voltage	23.0V	dc	46.0Vdc
Low DC Warning Voltage			
@ load < 50%	22.0Vdc		44.0Vdc
@ load ≥ 50%	21.0Vdc		42.0Vdc
Low DC Warning Return Voltage			
@ load < 50%	22.5Vdc		45.0Vdc
@ load ≥ 50%	22.0Vdc		44.0Vdc
Low DC Cut-off Voltage			
@ load < 50%	20.5Vdc		41.0Vdc
@ load ≥ 50%	20.0Vdc		40.0Vdc
High DC Recovery Voltage	32Vdc		62Vdc
High DC Cut-off Voltage	33Vdc		63Vdc
No Load Power Consumption	35W 42W		62W

Table 3 Charge Mode Specifications

able 5 charge Flode Specifications				
Utility Chargin	g Mode			
INVE	RTER MODEL	3.6KW	4.2KW	6.2KW
Charging Algor	ithm		3-S	tep
AC Charging Co	urrent (Max)	100Amp (@V <sub>I/F</sub>	=230Vac)	100Amp (@V <sub>I/P</sub> =230Vac)
<b>Bulk Charging</b>	Flooded Battery	29	9.2	58.4
Voltage	AGM / Gel Battery	28	3.2	56.4
<b>Floating Charg</b>	ing Voltage	27'	Vdc	54Vdc
Charging Curve			T1 – 10" T0, minimum 10mins, madreus ulk Absorption t Current) (Constant Voltage)	Maintenance (Floating)
MPPT Solar Cha		0.01/14/	4.01/14/	0.01/14/
INVERTER MOD		3.6KW	4.2KW	6.2KW
Max. PV Array I		6200W	6200W	6500W
Nominal PV Vo	-	240Vdc 360Vdc		
PV Array MPPT		90Vdc~450Vdc		
Max. PV Array	Open Circuit Voltage	<b>e</b> 500Vdc		
Max Charging (	Current	120Amp	140Amp	120Amp

## Table 4 Grid-Tie Operation

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Nominal Output Voltage	220/230/240 VAC		
Feed-in Grid Voltage Range	195~253VAC		
Feed-in Grid Frequency Range	49~51±1Hz/59~61±1Hz		
Nominal Output Current	15.7A 18.2A 26.9A		
Power Factor Range	>0.99		
Maximum Conversion Efficiency (DC/AC)	97%		

## Table 5 General Specifications

INVERTER MODEL	3.6KW	4.2KW	6.2KW
Safety Certification	CE		
Operating Temperature Range	-10°C to 50°C		
Storage temperature	-15°C∼ 60°C		
Humidity	5% to 95% Relative Humidity (Non-condensing)		
Dimension (D*W*H), mm	100 x 300 x 444		
Net Weight, kg	10	10.5	11

## **8 TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	Re-charge battery.     Replace battery.	
No response after power on.	o response after  No indication  1. The battery voltage is far too		<ol> <li>Contact repair center for replacing the fuse.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS♠ Appliance)</li> </ol>	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
		Temperature of internal converter component is over 120°C.	Check whether the air flow or the unit is blocked or whethe	
	Fault code 02	Internal temperature of inverter component is over 100°C.	the ambient temperature is too high.	
		Battery is over-charged.	Return to repair center.	
Buzzer beeps continuously and red LED is on.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	Reduce the connected load.     Return to repair center	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge.	Restart the unit, if the error	
	Fault code 52	Bus voltage is too low.	happens again, please return	
	Fault code 55	Output voltage is unbalanced.	to repair center.	

## 9 Appendix: Approximate Back-up Time Table

Model	Load (W)	Backup Time @ 24Vdc 100Ah (min)	Backup Time @ 24Vdc 200Ah (min)
	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
3.6KW	1500	68	164
4.2KW	1800	56	126
	2100	48	108
	2400	35	94
	2700	31	74
	3200	28	67
	3600	25	60
	4200	22	53

Model	Load (W)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
6 21/1/1	2500	90	215
6.2KW	3200	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90
	6200	36	80

**Note:**1.Backup time depends on the quality of the battery, age of battery and type of battery. Specifications of batteries may vary depending on different manufacturers.

2. The final interpretation right of this product belongs to the company.

技术要求:单页尺寸142\*210**mm**; 材质:封面105g铜版纸,内页80g书写纸; 料号打于后封面左下角;

注:此技术要求不用印刷